



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



SOTTAS SA
Rue de l'Industrie 30
1630 Bulle
Switzerland

Certified sites according to appendix

Scope

Design and construction of steel structures and curtain wall

Normative base

ISO 3834-2:2021

Quality requirements for the fusion welding of metallic materials
Part 2, 1. Edition 2021

Reg. no. H44679
Page 1 of 3

Validity 04.07.2024 – 30.06.2027
Issue 04.07.2024

This certificate is valid in connection with ISO 9001 reg. no. H35855


A. Grisard, President SQS


F. Müller, CEO SQS



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Swiss Association for Quality and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland





Appendix

Appendix of main certificate H44679



SOTTAS SA
Rue de l'Industrie 30
1630 Bulle
Switzerland


Central Function	Scope	Norm / Revision	Reg. no.	Validity
SOTTAS SA Rue de l'Industrie 30 1630 Bulle Switzerland	Design and construction of steel structures and curtain wall	ISO 3834-2:2021	H44679	04.07.2024 30.06.2027
Locations	Scope	Norm / Revision	Reg. no.	Validity
SOTTAS SA LYSS Industriering 17 3250 Lyss Switzerland	Design and construction of steel structures and curtain wall	ISO 3834-2:2021	H44679	04.07.2024 30.06.2027
SOTTAS SA NYON Rue de la Combe 4 1260 Nyon Switzerland	Design and construction of steel structures and curtain wall	ISO 3834-2:2021	H44679	04.07.2024 30.06.2027
SOTTAS SA DENGES Route de la Pâle 14 1026 Denges Switzerland	Design and construction of steel structures and curtain wall	ISO 3834-2:2021	H44679	04.07.2024 30.06.2027

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The validity of this appendix depends on the validity of the main certificate.

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Swiss Association for Quality and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland



The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



SOTTAS SA
Rue de l'Industrie 30
1630 Bulle
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
111	1.2		≥ 3	FW, ISO 15614-1
121	1.2		3 – 24	BW, ISO 15614-1
121	2.1		≥ 3 mm	FW, ISO 15614-1
131	8.1		7.5 – 120 mm	BW, ISO 15614-1
131	22.3		≥ 5 mm	FW, ISO 15614-1
135	1.2		20 – 80 mm	BW, ISO 15614-1
136	1.2		4 - 16 mm	FW, ISO 15614-1
136	2.1		3 – 16 mm	BW, ISO 15614-1
138/121	1.2		3 - 16 mm	FW, ISO 15614-1
138	1.2		3 - 16 mm	BW, ISO 15614-1
138	1.4		3 - 50 mm	FW, ISO 15614-1
138	1.4		3 – 80 mm	BW, ISO 15614-1
138	2.1		≥ 5 mm	FW, ISO 15614-1
141	22		12.5 – 100 mm	BW, ISO 15614-1
141	8.1		≥ 5 mm	FW, ISO 15614-1
783	1.2		15 – 80 mm	BW, ISO 15614-1
783	1.2		3 – 120 mm	FW, ISO 15614-1
783	2.1		30 – 120 mm	BW, ISO 15614-1
			3 – 20 mm	BW, ISO 15614-1
			25 – 100 mm	BW/FW, ISO 15614-1
			7.5 – 30 mm	BW/FW, ISO 15614-1
			3 – 30 mm	FW, ISO 15614-1
			≥ 5 mm	FW, ISO 15614-1
			15 - 80	BW, ISO 15614-1
			3 – 16 mm	FW / BW, ISO 15614-1
			3 – 16 mm	FW / BW, ISO 15614-1
			12 mm / Ø6 à 13 mm	ISO 14555
			15 mm / Ø13 à 22 mm	ISO 14555
			15 mm / Ø13 à 22 mm	ISO 14555

	Surname	First name	Description/Title
Welding supervisor:	Dürig	Yanick	IWE / Level C
Deputizing:	Grangier	Stéphane	IWS / Level S

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